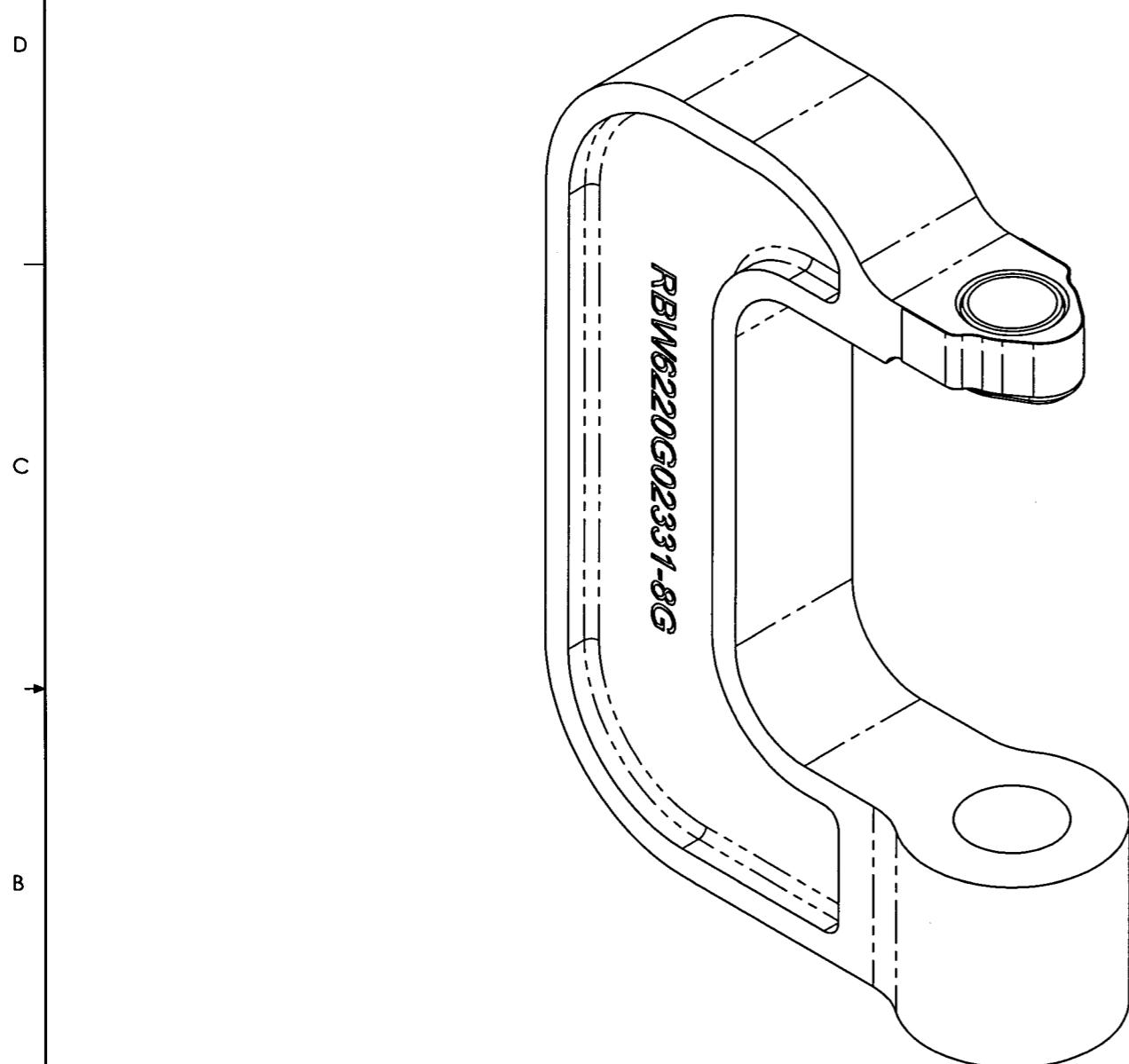


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6220G02331-8G-1	CLAMP
-2	1	RBW6220G02331-8G-2	CLAMP PROTECTION BUSHING
-3	1	RBW6220G02331-8G-3	PROTECTION

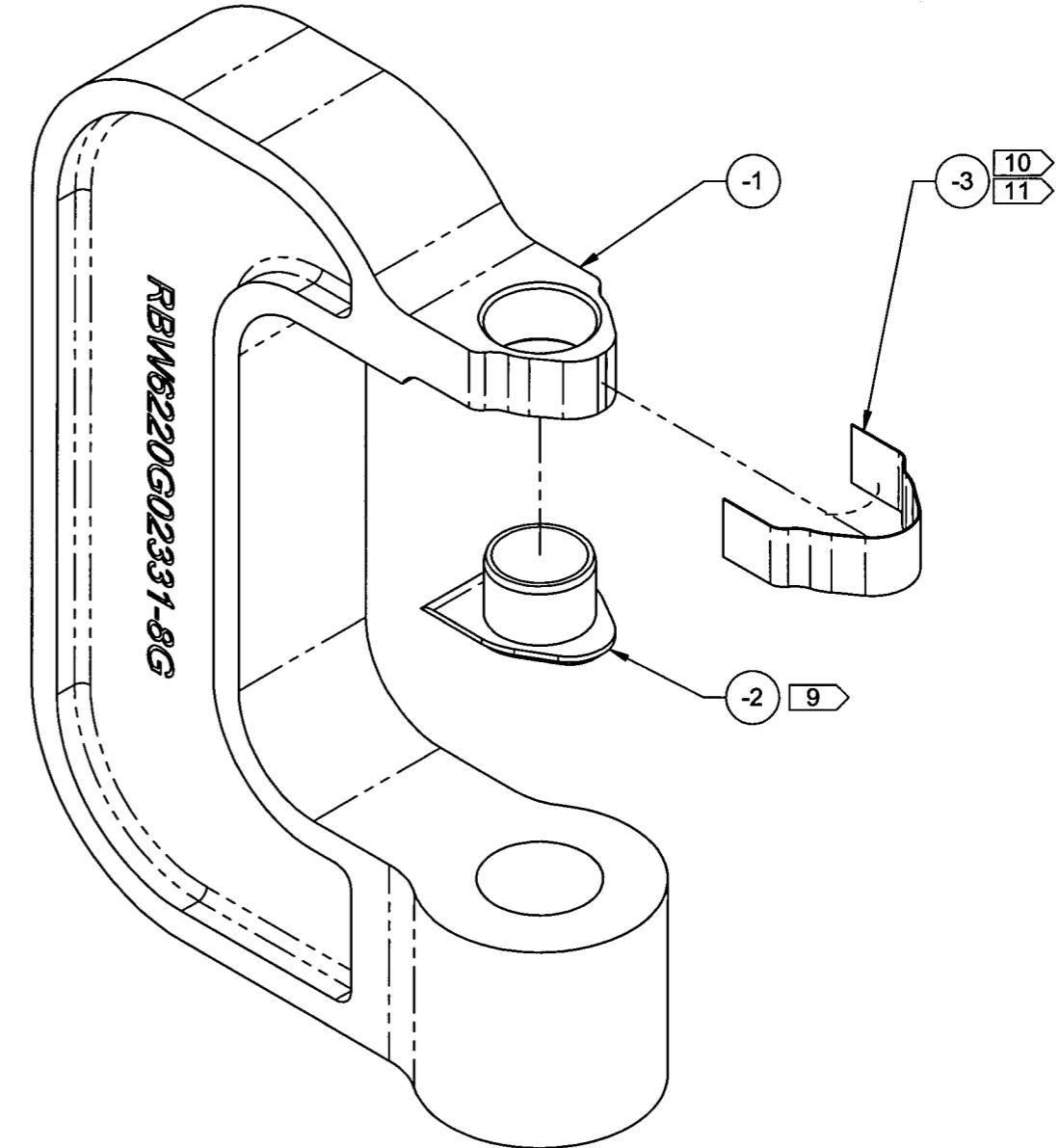


RBW6220G02331-8G CLAMP ASSY

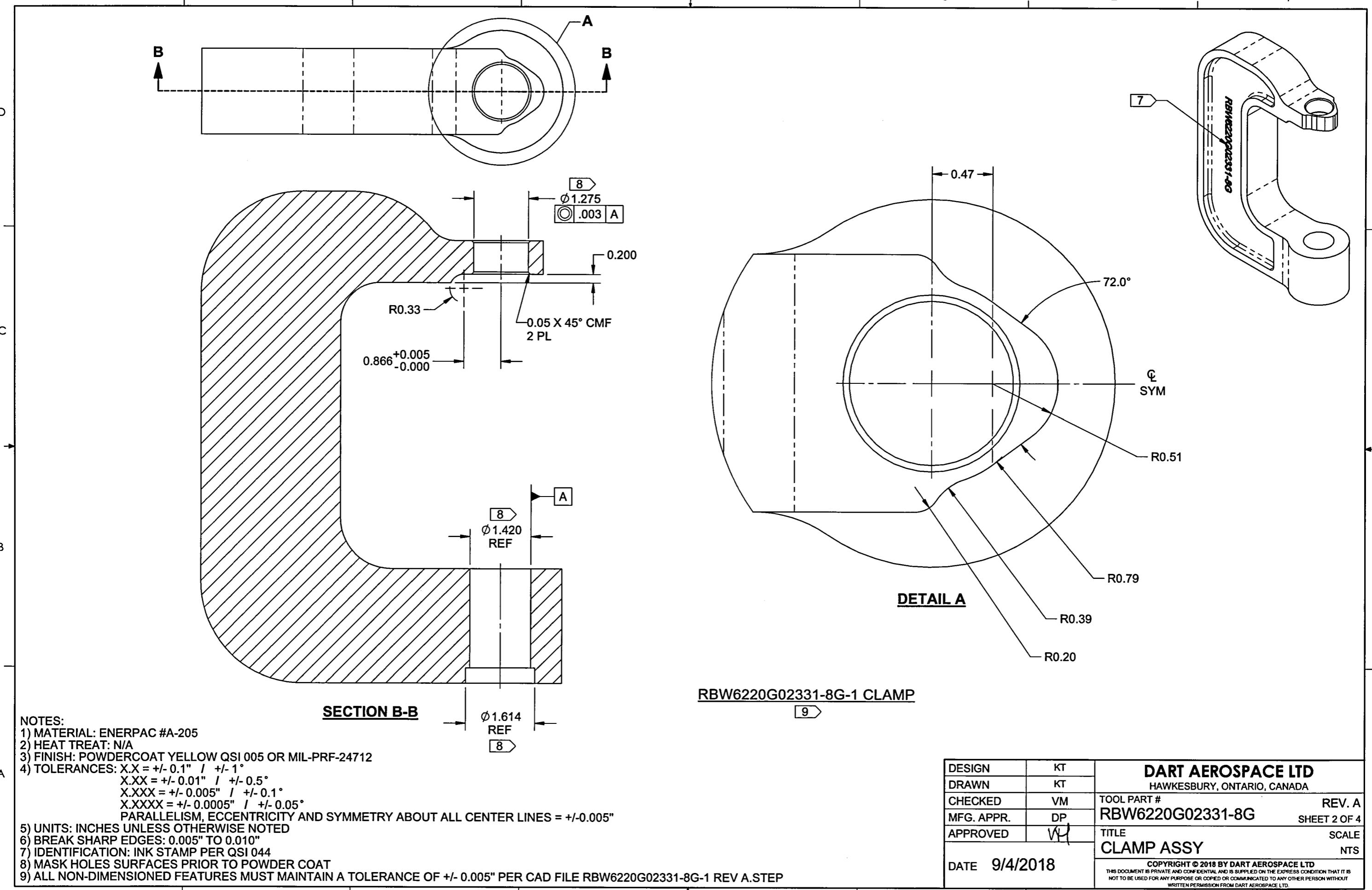
12

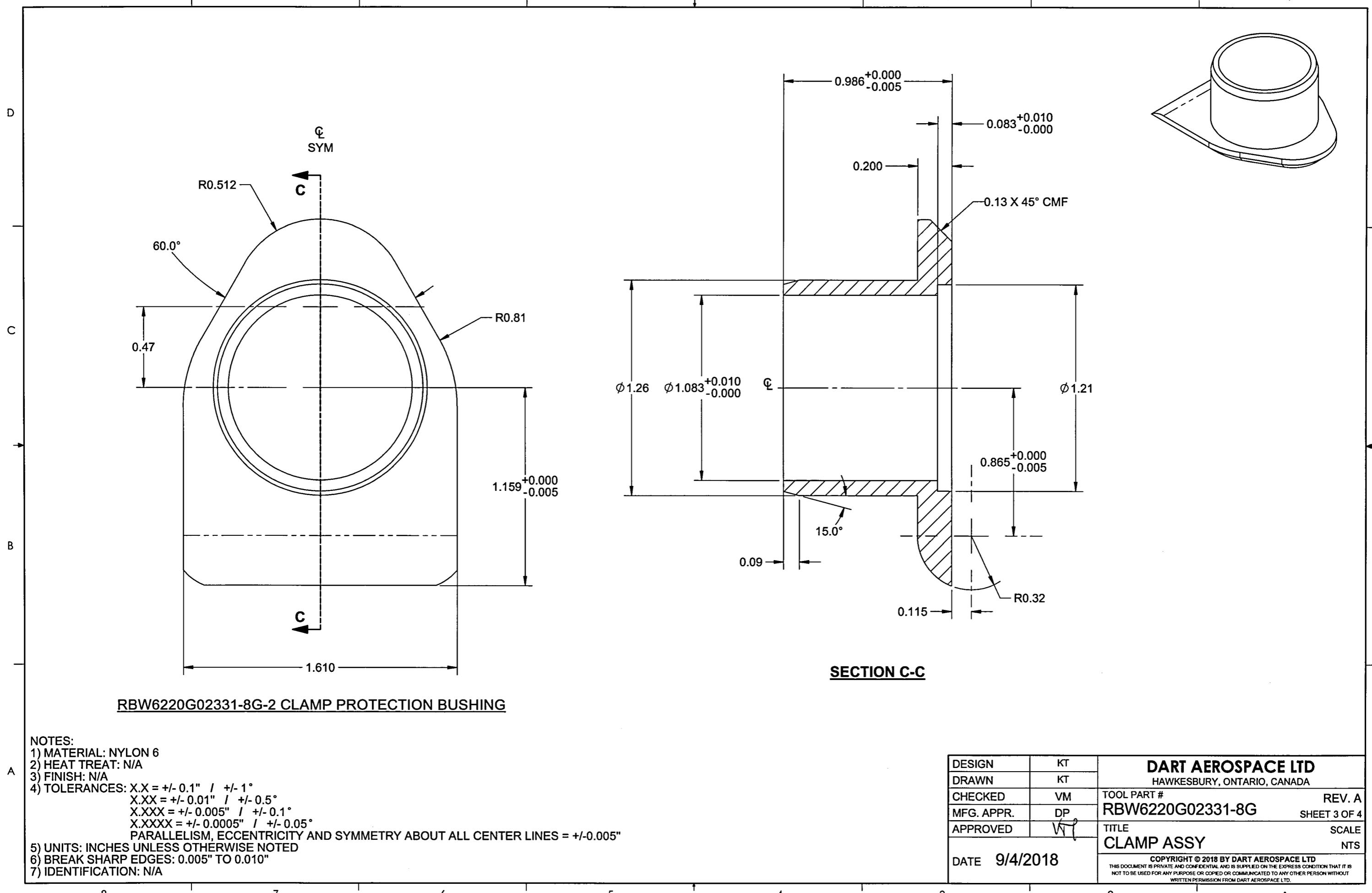
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: $X.X = +/- 0.1"$ / $+/- 1^\circ$
 $X.XX = +/- 0.01"$ / $+/- 0.5^\circ$
 $X.XXX = +/- 0.005"$ / $+/- 0.1^\circ$
 $X.XXXX = +/- 0.0005"$ / $+/- 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $+/- 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) ASSEMBLE AS SHOWN
- 9) APPLY LOCTITE 620 OR EQUIVALENT ON MATING SURFACES THEN PRESS FIT ITEM -2 WITH ITEM -1 AND REMOVE EXCESS
- 10) APPLY LOCTITE 945 BETWEEN THE SURFACES OF ITEM -3 AND ITEM -1 IF NECESSARY, AND REMOVE EXCESS
- 11) CUT EXCESS OF ITEM -3 ACCORDING TO PROFILE OF ITEM -1 IF NECESSARY
- 12) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



A	NEW ISSUE	i8-594	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G02331-8G	SHEET 1 OF 4
APPROVED	W4	TITLE	SCALE
		CLAMP ASSY	NTS
DATE	9/4/2018	COPRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





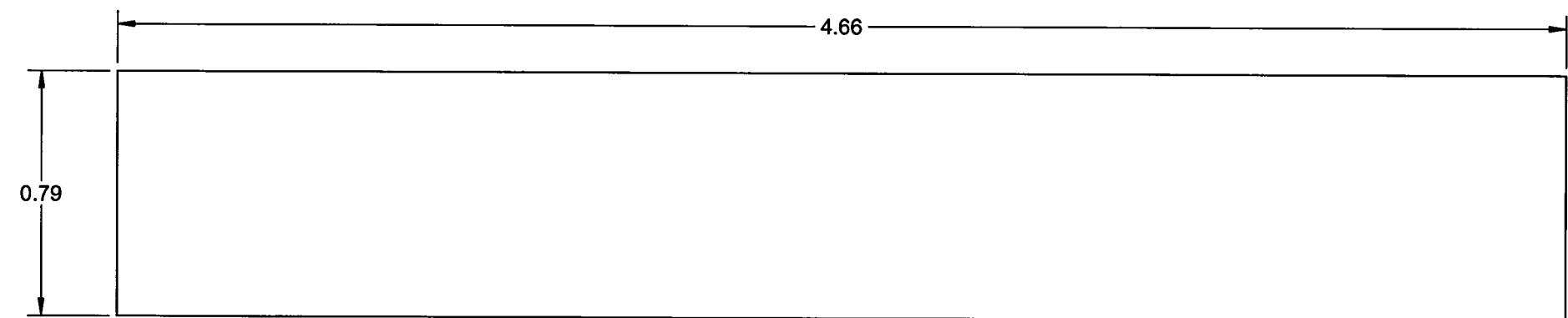
8 7 6 5 4 3 2 1

D

D

C

C



FLAT PATTERN

B

B

RBW6220G02331-8G-3 PROTECTION

A

A

NOTES:

1) MATERIAL: McMaster#1376N11 DURO 50A OR EQUIV

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: $X.X = \pm 0.1"$ / $\pm 1^\circ$

$X.XX = \pm 0.01"$ / $\pm 0.5^\circ$

$X.XXX = \pm 0.005"$ / $\pm 0.1^\circ$

$X.XXXX = \pm 0.0005"$ / $\pm 0.05^\circ$

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6220G02331-8G	SHEET 4 OF 4
APPROVED	<i>WY</i>	TITLE	SCALE
		CLAMP ASSY	NTS
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